

PUKALL LUMBER COMPANY
AV10894 HWY 70 E
WOODRUFF WI 54568
PHONE 715/356-3252 FAX 715/356-5222

SOFTWOOD LOG GRADES

<u>GRADE</u>	<u>SMALL END DIAMETER</u>	
VENEER & PRIME	16" & LARGER	4 FACES FREE OF DEFECT- FULL LENGTH OF LOG
#1	12" & LARGER	2 FACES FREE OF DEFECTS OR 1/2 LENGTH OF LOG
#2	8" & LARGER	DEFECTS ON 3 OR 4 FACES- 3" MAXIMUM KNOT DIAMETER
#3	8" & LARGER	DEFECTS ON 3 OR 4 FACES- 3" AND LARGER KNOT DIAMETER

LOGS SHOULD BE FROM LIVE FRESH CUT TIMBER - WITH 4 TO 6" TRIM ALLOWANCE.

MAXIMUM SWEEP AND CROOK 4" IN 16 FOOT LOG - PROPORTIONATELY LESS IN SHORTER LOGS.

ROT OR HOLE UP TO 1/3 OF SCALING DIAMETER ALLOWED. NO REDUCTION IN GRADE.

DEDUCTION WILL BE MADE ON FOOTAGE VOLUME FOR ROT, CATFACES, SEAMS, EXCESS SWEEP AND CROOK.

OLD AND STAINED LOGS WILL BE GRADED AS #2 AND #3.

SCALING HOURS -- 7:00 A.M. TO 4:00 P.M. -- MONDAY THRU THURSDAY.